

SOUTH PRODUCTION NOTES

May 14, 2014
Day Shift

BASF EMPLOYEES
70 Last Recordable
320 Last Lost Time

We will shut down all MED/Calciners in B-31 down for 4 hours on Wednesday Morning

At screeners: all totes need to have two bands fastened to sock before opening a new tote.

Work notification written to have green totes at red. Towers repaired – 934137033

#1 MED / Celanese/dryer/calciner:

All material has been fed as instructed. **Waiting for clean up instructions.**

- Old gear box back in place.

Midnight shift: Scraped mixer.

Day shift:

Afternoon shift:

#1 RC / Celanese Trial:

We have just about finished feeding all of the material through the calciner. As we get to the very end, please feed the extrusions found at the discharge side of the dryer through the dryer spiral elevator into the calciner. Also, collect the half drum of material (by extruder) weigh it and send to warehouse.

Additionally, make sure that the bag labeled "batch 2 repacks" is also weighed and sent to warehouse as well.

Midnight shift: Finished feeding/brought temps down and reversed at 5am. We need clean up instructions.

Day shift:

Afternoon Shift:

Exhaust to F1

#2 MED line/ Cu-0360:.

We will scheduled to run this line using the extruder so that we can dry the material in dryer #2. Keep in mind that the dryer will have to be worked on in the morning. Engineer is aware of this issue.

Midnight shift: Need a rough scrape out of mixer and pulva.

Day Shift: Attempted to run batch but unable due to dryer scheduled work. IMC working on it but will not be ready until tomorrow **after 11am.**

Afternoon Shift:

#2 RC/ Cu-0860: Completed.

There are no instructions at this time on what to do with this calciner. Stay tuned.

Midnight shift: No activity/Kirk needs line down 4 hours Wednesday morning.

Day shift:

Afternoon Shift:

Exhaust to

#3 MED line / D-0768:

After some trials and tribulations we have finally re-started this line. Keep an eye on it and especially on the filter receiver area on the third floor mezzanine.

Midnight Shift: Continued/shut down for Kirk –Wednesday morning.

Day shift:

Afternoon Shift:

#3 RC/ D-0768:

After some additional trials and tribulations we have finally re-started this calciner. Keep an eye on the CTO.

Midnight shift: Stopped feed at 5:30am - Kirk

Day shift:

Afternoon Shift:

Exhaust to CTO

#4 RC / Selexorb Completed – 5206 is next:

The calciner has been cleaned out and the clean out sheet has been completed. We will not have to replace the cartridges in the dust collectors (4A / 4B) per engineer discussion (5/11/14 – RAND). We will very likely run some flush through the calciner prior to starting 5206.

Midnight Shift: Tried to bring temps up –will need maintenance assistance/set up discharge/will need to walk line.

Day shift:

Afternoon Shift:

Exhaust to Trimer

PK Blender / 1507 Done:

Working on trials of 1507 on day shift. We will not run any additional batches over the weekend per engineer instructions. Material can be moved out of building 9.

Midnight Shift: No activity.

Day shift:

Afternoon shift:

#5 RC / 1507:

When we finish the 1507 we will need to do a quick clean up as #5 calciner is a high priority and we are way behind on it this year – next product is Cu-3818 P. Midnight shift: Out of feed/bringing temps down to reverse at 515 am-We have clean out instructions on Rays desk.

Day shift:

Afternoon shift:

Exhaust to Trimer

Old Pfaudler – D-0754:

Continue making batches. When filling the water softener tank some brownish colored water came out when the R.O. pump kicked on. It was short lived, but will need to be monitored. The engineer was notified (M.V. - 5/11/14). Continue collecting a sample of the drainage, properly label it and send it to the lab for evaluation – this is a customer request let's make it happen with EVERY batch we make. Make sure that we add on the batch sheet any drainage collected and add to the label of the sample the batch number.

Midnight Shift: Continued.

Day Shift:

Afternoon Shift:

#6 RC / D-0754:

Remember that we are to take a single large sample (not two, just one) per MOD and we need to collect a chemi sample that will be collected only during midnight shift. Take the chemi sample to the lab every morning as long as we are running this product.

Make sure that you check the MOD for changes.

Midnight shift: Continue.

Day Shift: Dryer was shut off and now Kirk is working on getting it going again.

Afternoon shift: Re-started everything back up. Continue.

Exhaust to Sly Scrubber

New Pfaudler / Celanese Trial

Continue per Justin's instructions. Pfaudler hydraulic leak to be worked on Monday.

Midnight shift: HOLD

Day shift: HOLD

Afternoon Shift: Hold

HC-11 Tanks Cu-5020 :

About another week left to go on this run. Continue to make strikes as directed by the North end. Constant communication still vital for ongoing success. **If we notice any large chunks in the soda ash bags stop and set the bag aside and notify your group leader.** W/O in to replace bulb in light over tank 107(5/11/12.)

Midnight shift: Continued.

Day shift:

Afternoon Shift:

Abbe Blender – D-5206:

We can run on the weekend and off shifts. Make sure to read Grodecki's instructions at the end of the shift notes regarding how to match up lots of 5202.

Midnight shift: Continued.

Day shift:

Afternoon shift:

National Dryer / D-5206:

Make sure that we are taking the bags coming off the National dryer to the far railshed for the moment. We will not feed D-5206 to the calciner just yet.

Midnight Shift: Feed as material is available.

Day shift:

Afternoon Shift:

Tower 3 / Cu-0860:

Loaded and running.

Midnight Shift: Tower down at 4am and re-loaded at 6:30am.

Day shift: Running.

Afternoon shift: Running.

Tower 6 / Cu-0860:

Tower has been unloaded and loaded.

Midnight Shift: Running.

Day shift:

Afternoon shift:

North Screener / Cu 0860:

The North screener is apart and will be set up for Cu-0860. We need to double band all of the socks to the bins BEFORE OPENING ANY BINS. Make sure that we hit the rate required.

Midnight shift: Continued.

Day shift:

Afternoon Shift:

South Screener / DPT-101:

Running. We need to double band all of the socks to the bins BEFORE OPENING ANY BINS. Make sure that we hit the rate required.

Midnight shift: Continued/1 tote hanging and 1 last tote by Tower 6.

Day shift:

Afternoon Shift:

#2662 (east) Pill Machine / Zr-0403 1/8: Hold

Started to clean up and take apart machines in preparation for Zr material. We will use only one dust collector.

Midnight shift: No change

Day Shift: No change.

Afternoon shift:

#2664 (west) Pill Machine / Zr-0403 1/8: Hold

Started to clean up and take apart machines in preparation for Zr material. We will use only one dust collector.

Midnight shift: No change

Day Shift: No change.

Afternoon shift:

We need 113 Bags

PRIORITIES FOR WEEKEND.

- I. Safety and Environmental
- II. #3 MED / #3 RC – D-0768
- III. 5020 strikes
- IV. Towers / Screeners – DPT-101 / Cu-0860
- V. Old Pfaudler, 6 RC and drier - D-0754
- VI. Abbe and National 5 RC 1506 - WATCH RATE 15,600 PER DAY
- VII. 4 RC – Start clean up for 5206.
- VIII. Keep department clean: Haz Waste drums, garbage, etc.